



Accreditation number **STS 584**
Accreditation standard ISO/IEC 17025:2005

STS Directory

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Testing laboratory for dimensional measurement of workpieces

messtec gmbh
Rietstrasse 4
8317 Tagelswangen

Head:
Responsible for MS:
Telephone:
Telefax:
E-Mail:
Internet:
First accreditation (d,m,y):
Last accreditation (d,m,y):
Updated version:

Timocin Oecalan
Timocin Oecalan
+41 52 343 52 25
+41 52 343 52 26
<mailto:info@messtec.ch>
<http://www.messtec.ch>
19.11.2012
19.11.2012
www.sas.admin.ch
(Accredited bodies)

Scope of accreditation in September 2014

Group of products or materials, field of activity	Principle of measurement ²⁾ (characteristics, measuring ranges, type of test)	Test methods, remarks (national, international standards, in-house test methods)
Workpieces and inspection lots of metal, plastic and ceramic	Test with tactile CMMs Measuring range: X 1200 mm Y 3000 mm Z 1000 mm Testing of GPS-, dimension-, form- and position tolerances - Distance - Diameter - Angle - Form - Position	- SN EN ISO 1101 - evaluation of the uncertainty of measurement to ISO/DTS 15530-2.3

1) Type A: It is not allowed to change the scope
2) Type B: Optimizing defined test methods (adapt to client's needs, adapted standards) is allowed
3) Type C: Introduction of additional test methods for the different types of tests is allowed